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Chiral linear polymers bonded alternatively with salen and 1,4-dialkoxy-2,6-diethynylbenzene: synthesis and application to diethylzinc addition to aldehydes

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Abstract—The synthesis of chiral polymers 1 bonded alternatively with salen and 1,4-dialkoxy-2,6-diethynylbenzene was accomplished. These polymers are recyclable and catalyze the $Et₂Zn$ addition to aldehydes with good enantioselectivity. $© 2007 Elsevier Ltd. All rights reserved.$

1. Introduction

The application of optically active 1,2-diamine derivatives in asymmetric synthesis has attracted extensive attention.^{[1](#page-3-0)} These molecules have demonstrated excellent chiral induction in a number of organic transformations when used either as a chiral auxiliary^{[2](#page-3-0)} or a chiral ligand.^{[3](#page-3-0)} Subsequently, the synthesis of chiral 1,2-diamine based polymers is developed for asymmetric catalysis to provide simplified product isolation, easy recovery of the catalysts, and potential use in continuous production.[4](#page-3-0) From an environmental and economic standpoint, these studies are attractive since the cost and environmental impact (E-factor) of the process can be lowered.^{[5](#page-3-0)} Herein, we report the synthesis of new chiral 1,2-diamine based polymers 1 from $(1R, 2R)$ -diamines 2 and dialdehyde 3 by Schiff base formation. These polymers 1 catalyze $Et₂Zn$ addition to aldehydes with up to 70% ee, in a homogeneous process with no additives involved. Polymers 1 can be recovered from the reaction mixture by precipitation using MeOH and recycled without any loss in activity.

2. Results and discussion

The reaction of 2-tert-butylphenol 4 with paraformaldehyde in the presence of SnCl4 followed by bromination with $Br₂$ in CHCl₃ afforded 5-bromo-3-tert-butylsalicyl-

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aldehyde 5 as a yellow solid.^{[6](#page-3-0)} Aldehyde 5 was transformed into silyl derivative 6 by coupling with trimethylsilylacetylene using $Pd(PPh_3)_2Cl_2$ and CuI in the presence of Et_3N in THF. Desilylation of 6 with K_2CO_3 in MeOH gave ethynyl derivative 7, which was coupled with 1,4-dibromo-2,5-dioctyloxybenzene 9 using $Pd(PPh_3)_{2}Cl_2$ and CuI to afford dialdehyde 3 as a yellow solid (Schemes 1 and 2).

Scheme 1. Reagents and conditions: (a) (i) $(CH_2O)_n$ (2.2 equiv), SnCl₄ (0.1 equiv), toluene, $100 °C$, $10 h$, 85% ; (ii) Br_2 , AcOH, rt, 1 h, 95% ; (b) $Me₃SiC₂H$ (1.1 equiv), Pd(PPh₃)₂Cl₂ (3 mol %), CuI (4 mol %), Et₃N (2 equiv), THF, rt, 12 h, 99%; (c) K_2CO_3 (1.5 equiv), MeOH, rt, 6 h, 60%; (d) 1,4-dibromo-2,5-dioctyloxybenene 9 (0.5 equiv), Pd(PPh₃)₂Cl₂ (3 mol %), CuI (4 mol %), (Pr)₂NH, THF, reflux, 12 h, 20%.

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Scheme 2. Reagents and conditions: (a) (i) $C_8H_{17}Br$ (2.2 equiv), KOH, EtOH, rt, 24 h, 80%; (ii) Br₂, CHCl₃, 0 °C, 8 h, 95%; (b) Me₃SiC₂H (2.1 equiv), Pd(PPh₃)₂Cl₂ (5 mol %), CuI (5 mol %), (${}^{i}Pr$)₂NH, THF, rt, 12 h, 99%; (c) 20% aq KOH, MeOH, THF, rt, 2 h, 90%.

The synthesis of polymers 1 was then accomplished by Schiff base formation between dialdehyde 3, and amines 2a and 2b (Schemes 3 and 4). The products were obtained as yellow colored powder. The specific rotations of $1a⁷$ $1a⁷$ $1a⁷$ and **1b**^{[8](#page-3-0)} are $[\alpha]_D^{25} = +376$ (*c* 0.1, CHCl₃) and $[\alpha]_D^{25} = +166$ (*c* 0.1, CHCl3), respectively. GPC analysis employing polystyrene as internal standard and THF as the eluent showed the molecular weights corresponding to ca. 21 repeating units for 1a ($M_w = 18,512$, $M_n = 15,242$ and PDI = 1.2) and ca. five repeating units for **1b** ($M_w = 4864$, $M_n = 3441$ and $PDI = 1.4$). The ¹H NMR spectra recorded at 400 MHz are consistent with their structures. The electronic spectra of both the polymers exhibited very similar absorption.^{[7](#page-3-0)} In the UV spectrum of **1a**, λ_{max} were observed at 248, 266, 274, 284, 302, and 333 (br) nm (Fig. 1). Likewise, polymer 1b showed absorption maximum at 249, 268, 279, 300, and 333 (br) nm. These polymers display very similar cotton effects in circular dichroism spectra (Fig. 2). \rm{P} The CD spectrum of 1a exhibited weak positive cotton effect with splitting^{9b} at 271, 291, 331, 355, 387 nm, and a negative cotton effect at 238 nm showing a positive chirality. Polymer 1b showed weak positive cotton effect with splitting^{9b} at 272, 304, 332, 352 nm and a negative cotton effect at 241 nm showing a positive chirality. We also attempted the synthesis of 1a by coupling chiral salen

Figure 1. UV–vis spectra of polymers 1 in CHCl₃.

Figure 2. CD spectra of polymers 1 in CHCl₃ ($C = 1.99 \times 10^{-5}$ M for 1a and $C = 8.45 \times 10^{-5}$ M for 1b) at ambient temperature.

Scheme 3. Reagents and conditions: (a) dialdehyde 3 (1 equiv), CHCl₃, 40 °C, 3 h, 76%.

Scheme 4. Reagents and conditions: (a) dialdehyde 3 (1 equiv), CHCl₃, 40 °C, 3 h, 70%.

11 with 1,4-dialkoxy-2,6-diethynylbenzene 10 using $Pd(PPh_3)_{2}Cl_2$ and $Pd(PPh_3)_{4}$ in combination with CuI in the presence of Et_3N and iPr_2NH in THF at 25–70 °C.^{[10](#page-3-0)} However, this approach was not successful and no crosscoupled polymerized product was observed.

Polymers 1 were then studied for $Et₂Zn$ addition to 3-nitro-benzaldehyde (Table 1).^{[11](#page-3-0)} We were pleased to find that the reaction occurred to afford the corresponding alcohol with 50% ee, when the reaction was stirred in the presence of 1 mol % of 1a (with respect to monomeric unit) and 2 equiv of $Et₂Zn$ in toluene at ambient temperature.^{[12](#page-3-0)} The enantioselectivity was further increased to 70% ee when the polymer 1b was employed in the place of polymer 1a. These reactions did not involve any additive. Benzaldehyde and 4-methoxybenzaldehyde were next reacted with $Et₂Zn$ to provide the corresponding alcohols with 50% and 60% ee, respectively. A similar result has been reported with the monomeric salen complex 12 for Et_2Zn addition to aldehydes.12d The advantage of the present system is that polymer 1b can be recovered from the reaction mixture by adding MeOH and then recycled. The recovered 1b was used for the fresh reaction of 3-nitrobenzaldehyde with $Et₂Zn$. As above, the reaction occurred to give the respecTable 1. Polymer 1 catalyzed $Et₂Zn$ addition to aldehydes

^a Aldehyde (1 mmol), Et₂Zn (2 mmol) and polymer 1 (1 mol % with respect to monomeric unit) were stirred at 30 °C in toluene under N_2 atmosphere.

 $\frac{b}{c}$ Isolated yield.
 $\frac{c}{c}$ Recovered 1b used.

 d Determined by HPLC with chiralcel OD-H column using 98:2 hexane– isopropanol.

^e Determined by HPLC with chiralcel OD-H column using 97:3 hexane– isopropanol.

tive alcohol with 70% ee. This study clearly suggests that the polymer is recyclable without any loss in activity or selectivity.

The proposed catalytic cycle is shown in Scheme 5.^{[12](#page-3-0)} The reaction of 1 with Et_2Zn may provide complex a , which may transform to intermediate **b** by reaction with Et_2Zn and aldehyde. The transfer of the ethyl group from the coordinated $Et₂Zn$ to the coordinated aldehyde in **b** may give intermediate c which on reaction with new $Et₂Zn$ and aldehyde may complete the catalytic cycle.

3. Conclusion

In conclusion, the synthesis of chiral polymers 1 was accomplished. These polymers are soluble in common organic solvents; are recyclable and catalyze the $Et₂Zn$ addition to aldehydes with good enantioselectivity. Further study of this reaction is currently underway in our laboratory.

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- 7. Polymer 1a: To a stirred solution of aldehyde 3 (0.272 mmol, 200 mg) in CHCl₃ (3 ml), $(1R, 2R)$ -diaminocyclohexane 2a (0.272 mmol, 31.8 mg) was added. The resulting solution was stirred at 40 $\mathrm{^{\circ}C}$ for 3 h and cooled to ambient temperature. Methanol was added and the precipitate 1a collected as a yellow powder with 76% (176.1 mg) yield. GPC: $M_{\rm w}$ = 18,512, $M_{\rm n}$ = 15,242 (PDI 1.2); ¹H NMR (400 MHz, CDCl₃) δ 14.00–14.30 (m, 2H), 8.23 (br s, 2H), 7.39 (s, 2H), 7.18 (s, 2H), 6.94 (s, 2H), 3.95 (t, $J = 6.4$ Hz, 4H), 3.33 (br s, 2H), 1.20–1.99 (m, 50H), 0.83–1.0 (m, 6H); ¹³C NMR (100 MHz, CDCl3) d 164.89, 160.98, 154.03, 149.53, 137.82, 134.17, 133.11, 132.85, 118.31, 118.31, 117.64, 117.08, 113.37, 112.90, 112.74, 94.42, 83.47, 72.47, 70.19, 69.91, 35.17, 33.30, 32.16, 29.99, 29.62, 29.55, 26.41, 26.35, 24.54, 23.00, 14.45; FT-IR (KBr) 3450, 2928, 2857, 1630, 1495, 1467, 1441 cm⁻ ; UV–vis (CHCl₃): λ_{max} 248, 266, 274, 284, 302, 333 nm; $[\alpha]_{\text{D}}^{25} = +376$ (c 0.1, THF). Anal. Calcd: C, 79.76; H, 8.92; N, 3.44. Found: C, 79.20; H, 9.10; N, 3.40.
- 8. Polymer 1b: To a stirred solution of aldehyde 3 (0.204 mmol, 150 mg) in CHCl₃ (3 ml), $(1R, 2R)$ -diphenylethylenediamine 2b (0.204 mmol, 43.2 mg) was added. The resulting solution was stirred at 40 \degree C for 3 h and cooled to ambient temperature. Methanol was added and the precipitate 1b was obtained as a yellow powder in 70% (135.2 mg) yield. GPC: $M_w = 4864$, $M_n = 3441$ (PDI 1.4); ¹H NMR (400 MHz, CDCl3) d 14.00–14.30 (m, 2H), 8.27 (m, 2H), 7.45 (m, 2H), 7.25–7.09 (m, 10H), 6.99 (s, 2H), 4.7 (br s, 2H), 3.99 (t, $J = 6.4$ Hz, 4H), 1.9–1.2 (m, 42H),1.0–0.8 (m, 6H); ¹³C NMR (100 MHz, CDCl3) d 166.26, 166.13, 160.80, 154.00, 149.49, 139.09, 139.00, 137.91, 134.41, 133.92, 133.33, 133.20, 128.55, 127.99, 127.89, 118.49, 118.22, 117.59, 113.26, 112.90, 112.77, 94.34, 83.54, 80.22, 70.32, 70.12, 35.23, 32.13, 29.61, 29.54, 26.32, 22.99, 14.46; FT-IR (KBr): 3446, 2928, 2857, 1629, 1456, 1415, 1382, 1262, 1212, 1097, 1028 cm⁻¹; UV-vis $\text{(CHCl}_3)$ λ_{max} 249, 268, 279, 300, 333 nm; $\left[\alpha\right]_D^{25} = +166$ (c 0.1, CHCl3). Anal. Calcd: C, 82.09; H, 7.22; N, 3.08. Found: C, 81.88; H, 7.29; N, 3.10.
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- 11. General procedure for $Et₂Zn$ addition to aldehydes: To a solution of polymer 1a or 1b $(1 \text{ mol } \%)$ in dry toluene was added $Et₂Zn$ (1 mol %) and the resulting mixture was stirred for 1 h at ambient temperature. This solution was cooled to -40 °C and Et₂Zn (2 mmol) was added. After 5 min, the aldehyde (1 mmol) was added and the stirring was continued for 1 h at -40 °C. The resulting solution was warmed to room temperature and then allowed to stir for an additional 18 h. After the aldehyde was consumed, the reaction mixture was quenched with saturated NaHCO₃ solution and extracted with $Et₂O$. The combined organic layer was concentrated to 1 ml and treated with MeOH to precipitate polymer 1a or 1b. The filtrate was evaporated on a rotary evaporator and the residue passed through a short pad of silica gel (60–120 mesh) using ethyl acetate and hexane (1:19) to afford analytically pure alcohols.
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